

PISTON INSTALLATION

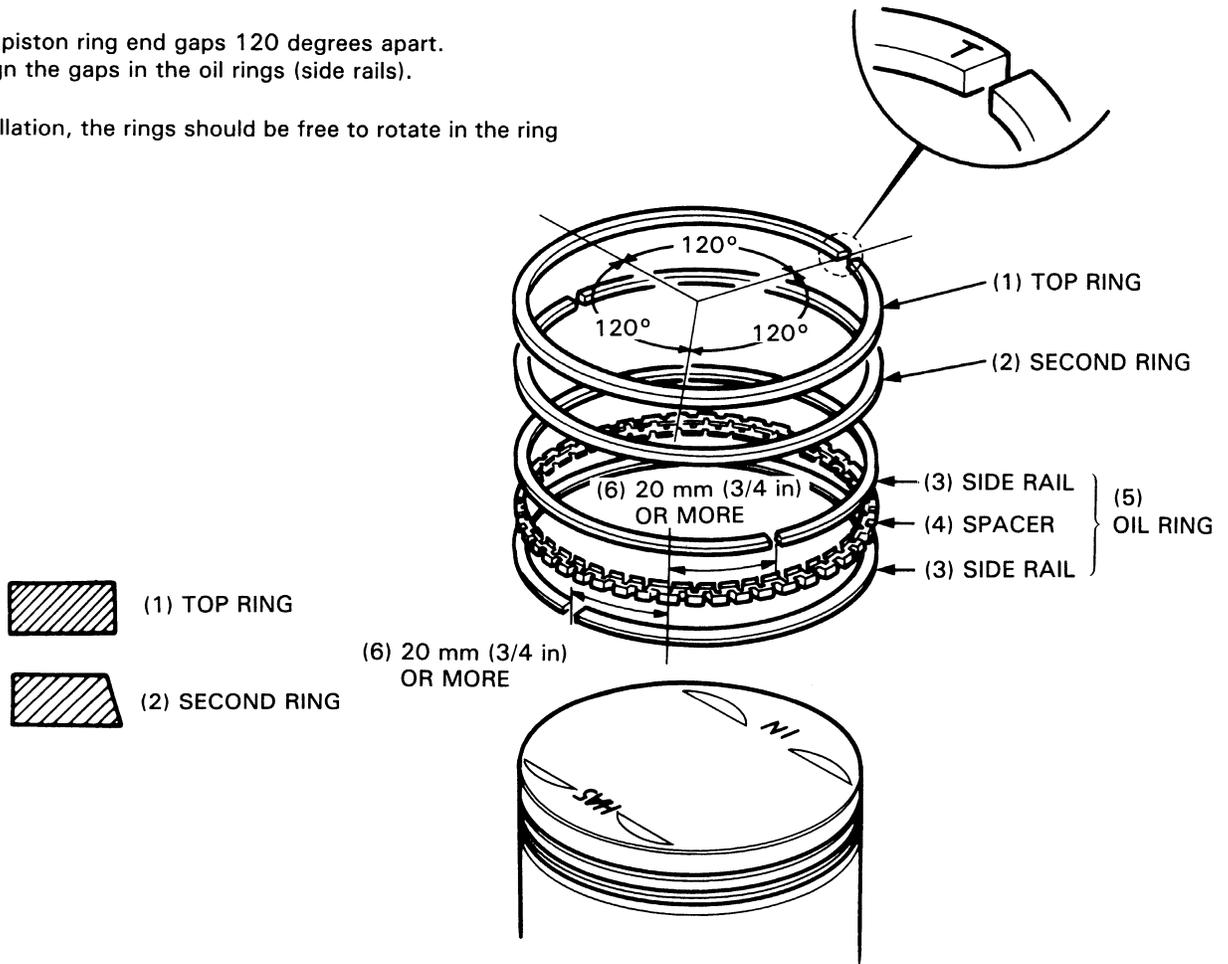
Clean the piston ring grooves thoroughly and install the piston rings.

NOTE

- Avoid piston and piston ring damage during installation.
- Install the piston rings with the marking (T or R) facing up.
- Do not mix the top and second rings.

Space the piston ring end gaps 120 degrees apart. Do not align the gaps in the oil rings (side rails).

After installation, the rings should be free to rotate in the ring grooves.



Install the piston and piston pin, using new piston pin clips.

NOTE

- Position the piston "IN" mark on the intake valve side.
- Do not align the piston pin clip end gap with the piston cut-out.
- Do not let the clip fall into the crankcase.

