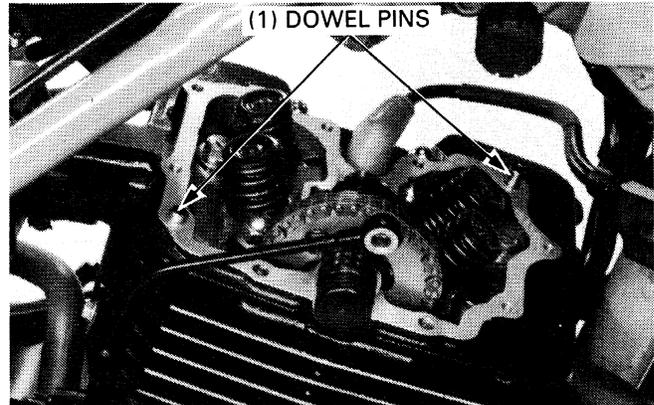


CYLINDER HEAD/VALVES

Install the two dowel pins onto the cylinder head and install the cylinder head cover.



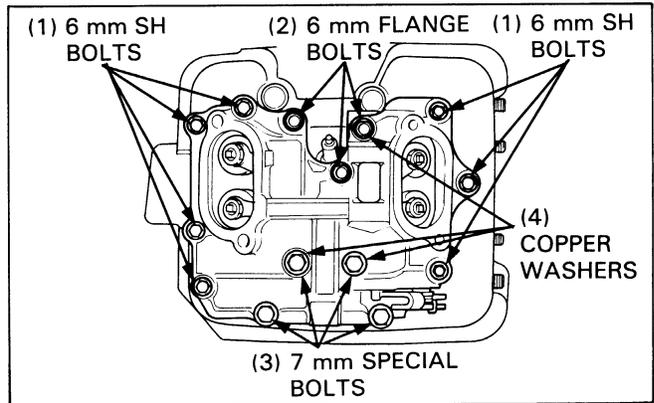
Tighten the cylinder head cover bolts in a crisscross pattern in 2 to 3 steps starting with the center bolt.

TORQUE:

7 mm BOLTS 13–17 N·m (1.3–1.7 kg-m, 9–12 ft-lb)

6 mm BOLTS 8–12 N·m (0.8–1.2 kg-m, 6–9 ft-lb)

6 mm SH BOLTS 8–12 N·m (0.8–1.2 kg-m, 6–9 ft-lb)



Connect the oil pipe to the cylinder head cover using the two sealing washers and oil bolt.

TORQUE: 12–16 N·m (1.2–1.6 kg-m, 9–12 ft-lb)

Make sure the sealing washers are in good condition.

NOTE

- The outside sealing washer has the locking tabs (page 6-13).

Install the upper engine hanger plates using the three bolts and nuts.

TORQUE:

10 mm BOLT 55–65 N·m (5.5–6.5 kg-m, 40–48 ft-lb)

8 mm BOLTS 24–35 N·m (2.4–3.5 kg-m, 18–25 ft-lb)

Connect the decompressor cable to the arm and adjust the cable (page 3-6).

Adjust valve clearance (page 3-5).

Test cylinder compression (page 3-9).

Install the fuel tank (page 4-3) and seat/rear fender (page 15-1).

