

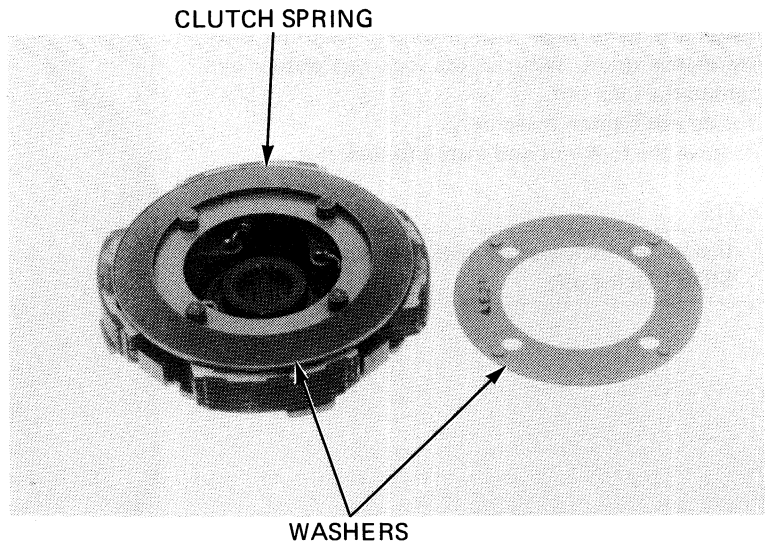
INSTALLATION

Install the washer.

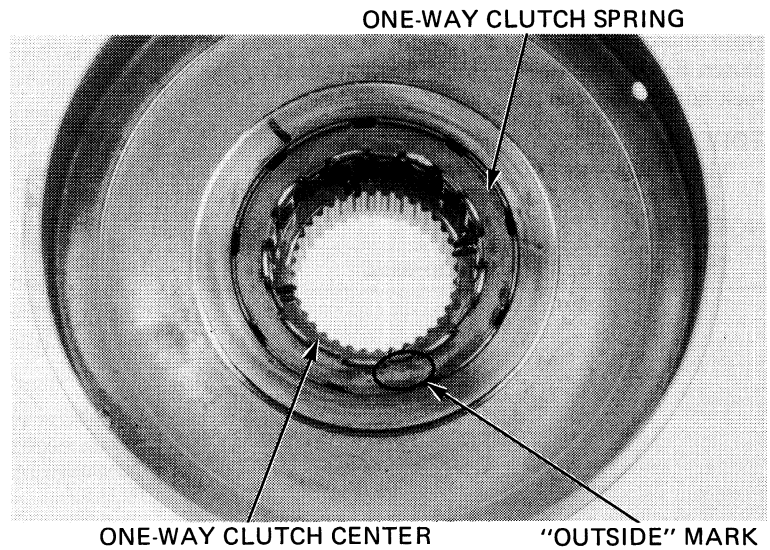
Install the clutch spring with the dished face towards the inside.

Install the outside washer with the locating pins facing out.

Install the E-clips aligning their gaps with the locating pins on the washer.



Install the one-way clutch into the clutch drum with its "OUT SIDE" mark facing out.



Install the centrifugal clutch drum with the one-way clutch onto the crankshaft.

